

## Blanc de Noir - Estate NV Sta. Rita Hills

We are thrilled to have our second bottling of sparkling wine available again. Made in the traditional method and composed of 100% Pinot Noir, we again elected to produce our sparkling without any dosage (sugar added after fermentation). While there are certainly many beautiful sparkling wines made with dosage, we feel the flavors and body of this wine do not require any additional manipulation. Those of you most familiar with our style know we choose to avoid intervention whenever possible and the preservation of purity is of the utmost importance.

<u>tasting notes</u>: Beautiful rose gold hued, lively and vibrant aromas of stone fruits, strawberry cream and honeydew spring from the glass. Pretty floral components of gardenia and hibiscus weave alongside hints of pink grapefruit, sourdough and brine. The fine bubbles bring explosive texture and weight enveloping the mouth and leading to a fresh and mesmerizing finish.

AVA: Sta. Rita Hills Varietal: 100% Pinot Noir Cases Produced: 280 T/A: 8.5 g/l Alcohol: 13.3% Release Date: January 2019