



Blanc de Noir - *Estate NV*

Sta. Rita Hills

Composed of 100% Pinot Noir, our first ever sparkling wine was produced utilizing Pommard selection from both the 2015 and 2016 vintages. This wine was pressed to 1.5 bar with the base wine aged sur lie in neutral French oak barrels for nine months, followed by eighteen months in tirage as well as zero dosage in order to preserve the purity of its flavors and body. Yields were 2.5 pounds/vine (2 tons/acre).

Wine Enthusiast: 92 points

tasting notes: Beautiful rose quartz in color, lively and vibrant aromas reminiscent of watermelon rind, orange creamsicle, stone fruits and baked apple spring from the glass. Pretty floral components of rose petal, gardenia and hibiscus are intertwined with hints of guava, rock salt and Asian pear. The fine bubbles bring explosive texture and weight that envelop the mouth and lead to a fresh and satiating finish.

AVA: Sta. Rita Hills
Varietal: 100% Pinot Noir
Cases Produced: 230
T/A: 8.5 g/l
Alcohol: 12.8%
Release Date: October 2017